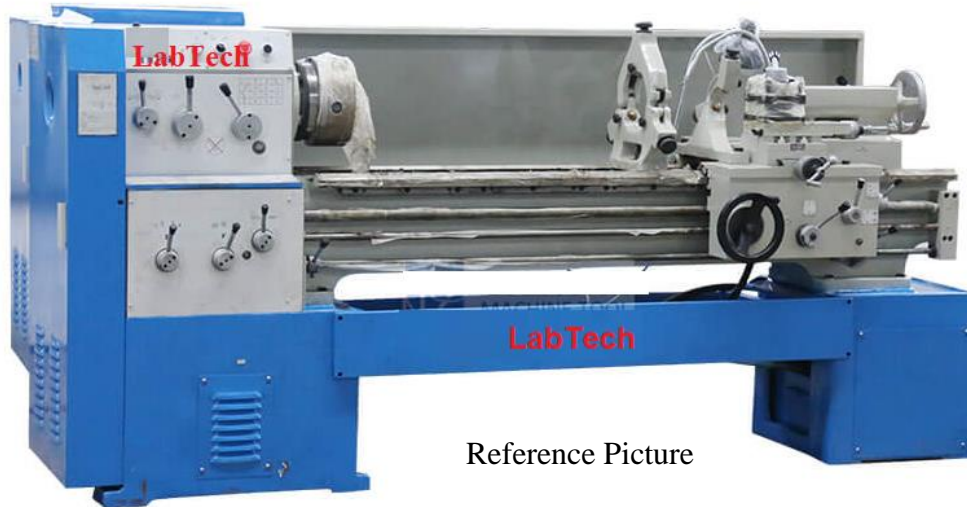




## Gap Bed Lathe Machine

**L6260**

**Made in China**



Reference Picture

### Features:

Can perform internal and external turning, taper turning, end facing, and other rotary parts turning

Threading Inch, Metric, Module and D.P.

Perform drilling, boring and groove broaching

Machine all kinds of flat stocks and those in irregular shapes

Respectively with through-hole spindle bore, that can hold bar stocks in larger diameters

Both Inch and Metric systems are used on these series lathes, it's easy for people from different measuring systems in countries

There are hand brakes and a foot brake for users to choose.

### Technical Parameters:

#### Capacity:

Swing over bed: 390 ~ 420 mm

Swing in gap diameter: 630mm or better

Swing over cross slide: 118 ~ 220 mm

Workpiece length: 1000mm or higher

#### Spindle:

Spindle bore diameter: 50mm or higher

Type of spindle nose: ISO 702/III NO.6 bayonet lock

Spindle speed: 24 steps 9-1600 rpm

Spindle motor power: Minimum 7.5kW

#### Tailstock:

Diameter of quill: 75mm or higher

Max. travel of quill: 150mm or higher

Taper of quill (Morse): MT5

Tool turret O.D. size: 25x25mm

.



**Feed:**

X travel: 145mm or higher

Z travel: 320mm or higher

X feed range: 93 kinds 0.028-6.43 mm/r

Z feed range: 93 kinds 0.012-2.73 mm/r

Metric threads: 48 kinds 0.5-224 mm

Inch threads: 48 kinds 72-1/4 t.p.i

Module threads: 42 kinds 0.5-112  $\pi$ mm

Diametric pitch threads: 42 kinds 56-1/4 t.p.i. $\pi$

Power source: 380 ~ 400V AC, 50Hz, 3 Phase

Cutting tools for Turning, Facing, Threading, Slotting, required lubricants for oiling, cutting oil for coolant and instruction manual should be supplied

**Accessories:**

3-Jaw chuck, 4-Jaw chuck, Steady & Follow Rest, Faceplate, Drive plate, Oil tray, Splash Guard, Dead Centers, Longitudinal mechanical stop, Chasing Dial, Operation Tool Kit, Brake, Cover for Chuck.

